

Leader Engagement Absolutely Needed

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Johnsonville Sausage









Leadership Paradigm



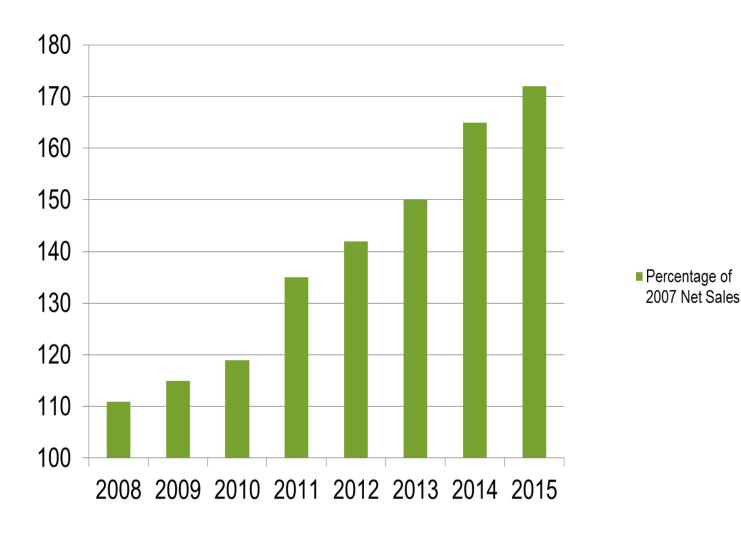
Your reputation for producing excellent results will mean you will be given more and different kinds of work to do.

Quick Solution

- 1. Knock off the good work.
- 2. Start disappointing people with significantly poor performance.



Johnsonville





Purpose Driven Excellence

- Johnsonville's purpose is to use the business to build our Members
- Our Members are the experts
- Members will improve their process when given the time and authority
- Our profits allow us to create greater opportunities and reward our Members



The role of leadership is to evolve, challenge and sometimes fundamentally change how people think



Four Key Principles

We are all in this together

- It Johnsonville's responsibility to create an environment for our Members to be successful...and our Member's vote counts more.
- o If you believe the Members can only be as good as their Coach then you also believe Coaches can only be as good as their Coach!

No one is doing anything wrong

People are good and want to do the right thing

Anything can be improved

Johnsonville has an un-limited bandwidth for change

We are going to help one another improve

 Change Requires Trust —Trust Requires Stability—Stability Provides the Foundation for Continuous Improvement—Continuous Improvement means we Win and Win BIG!





Reasons Lean Fails

- 1. No sense of urgency (burning platform)
- 2. Looking for a quick fix (Lean pill)
- 3. No Leadership commitment and support
- 4. No education and awareness among the employees and management
- 5. No understanding of Lean (flavor of the month)
- 6. No Coaches (Do-it-yourself Lean)
- 7. No Value Stream Map
- 8. No Implementation or sustaining plan
- 9. No customer and supplier involvement in the improvement process



Standardized Tools/Templates

- Sponsor expectations
- Pre-event checklist
- Scoping Document
- Charter
- Curriculum



Sponsor Expectations

Scoping Before Event During Event After Event □ Order supplies needed for event Day 1 | Launch Lean Event ☐ Encourage team to create communications to Define the purpose and objective of this initiative inform others of their progress (e.g. post pro-Line up meals for the event Show Enthusiasm for the event gress chart and plans for future actions). ☐ Identify the process by which the work is being Free up your calendar to be available and visible Ensure teams use Charters and Checklists done (SIPOC Diagram) during the event Attend and support the team at the Go For-☐ Ensure Kaizen tracking system is in place to tie ward Planning session Send out invites for Kick-Off and Lean Event ☐ Identify how the current process is performing all Kaizen forms/documents together. Show up to the report out on time to Lead Kick-Off Event 1-2 weeks before event demonstrate your support and its im-Ensure Kaizens are measured and posted to Provide objective, background, and current Lean Community Share Point site. ☐ Clarify roles and responsibilities (select leader & situation only team using Team & Leader Criteria) Support the team by holding them account-☐ Insist on monthly report outs Show enthusiasm for event able for their goals. ☐ Make sure the team is prepared for ☐ Clarify the audiences (expectations) Make public commitments and hold pro-Handout homework that needs to be comcess owner and team members to the pleted before event ☐ Clarify what should be done differently after the Verify all appropriate stakeholders are same standard Inform team that an informational poster needs to be created that explains the Day 5 🔲 Launch Kaizen Day(s). Make sure the report outs are fun and what, who, why, and when of the lean ☐ Understand your workplace/learning environment celebrate the team's success event to the front line staff. Make sure you are available to the team ☐ Set dates for Kick-Off & Lean Event throughout the day. Possibly invite other front line employ-Inform team that an information meeting needs to be had with the front line staff ees or peers of team member. Check on the team every 2 hrs or so, to that explains the what, who, why, and Show up energized and supportive of when of the lean event. the teams efforts Reward team members who bring prob-Ensure that communication poster is hung, informational meeting and homework are completed Ask Yourself These Questions lems to the surface ☐ Ensure 2 Kaizens are complete per month · How do I define success for this effort? Hold graduation and pass out certificates ☐ Occasionally join teams on gemba walks after the Kaizen Blitz Verify that team member regular jobs are covered What are the business drivers for this change? Take the team out to celebrate their hard Why should team members want to change? work Continue to show your enthusiasm for the event Are they ready to and capable of handling change? What will leaders need to do for this change to be Behaviors successful? What specific behaviors will team members need Fresh set of eyes Drive Performance through Systems Thinking: Understand or experts in the the purpose of the system and how interactions and interimprovement What do I need to do to make this change successdependencies create value for the customer/consumer. area 4 Key Principles Leadership, Management, & Infrastructure Front line mgmt What has been done to address this need in the responsible for People know what to do, & they have the resources to do it **Process Owners** We are all in this together improvement area How successful have I been in implementing changes in the past? Ready Responsible for area under What are the potential obstacles to the sucimprovement, supports Improvement | cess of implementing lean across the organizateams, and ensures Focused

Willing

Performance Management

People have the desire & they

know how well they are doing

Able

Performance Support

People are capable & have

the capacity to do it

progress

value stream

Has influence and understands &

supports Lean initiatives. In a

nosition to see the enterprise

We are going to help each other improve



Lean Leadership

Good leaders motivate people in a variety of ways, three of which are the basis to the "lean" approach.

- 1. Leaders must define the organization's vision in a way that highlights the values of their group
- 2. Leaders must support people's efforts to achieve the shared vision through coaching, feedback, and role modeling
- 3. A leader should recognize and reward success



"Power Team" Concept

- A cross-functional team of 4-5 individuals is formed
- Launched with 5 day event (learning/application)
 - The team learns to embrace CI principles and mindset
 - The team owns the value stream and delivers incremental improvement as part of their job
- Team members must dedicate 5 hrs per week minimum to delivering improvements
 - Weekly team meetings (1 hr weekly)
 - 2 Improvements per month (4 hrs weekly)
 - Monthly report out to Sponsor and management
 - Visual post impact to the organization
- Follow the PDCA Model



4 Questions to Drive Standards

- How do you do the work?
- How do you know you are doing the work correctly?
- How do you know that the outcome is defect free?
- What do you do if there is a problem?



Leadership Messages

Leader's say many things...

Actions speak louder than words....

What "Signs" Are You Sending?







Do As I Say, Not As I Do









Lean Leadership Lessons

Why is leadership such an important topic in Lean transformation?

- Lean is not something you engineer
- Lean changes the way you think, talk, see, act and react
- Change is a battle for employees and battles need leadership

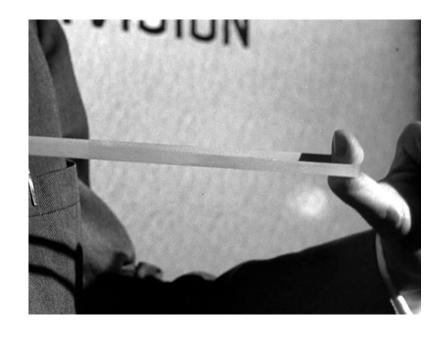


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 - 4. Lead Through Visible Participation, Not Proclamation
 - 5. Build Lean Into Personal Practice



Key Leadership Engagement

- Productivity is a one of the "Johnsonville 10"
- Productivity is a GPS component for all members
- CEO and other Strategy team members
- Dedicated time for front line Members



Key Learnings at Johnsonville

- Top leaders need to speak and act positivity about Continuous Improvement
- There need to be non-negotiables
- Don't be willing to move forward when nonnegotiables are not met
- Front line members are the experts and need to drive improvements
- Front line members need dedicated time



Thank You!

Your opinion is important to us! Please take a moment to complete the survey using the conference mobile app.

Session: WP/25
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